



York Pulley and Clutch R&R

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1. Remove 5/16" bolt from the existing York pulley, an impact gun will make quick work of that!
2. With York pulley removal tool remove existing pulley (pic 1) can also use 5/8" course thread bolt with 1/4" nut against the York shaft to space and prevent damage of York shaft.
3. If needed or desired replace magnetic clutch with the 4 1/4" bolts (pic 2)
4. Install the new ORO pulley w/coupler on York shaft making sure to align the key into the key way on both the pulley and shaft.
5. Reinstall the 5/16" center bolt and tighten while holding the pulley. Make sure that it is tight, do not use impact to avoid breaking the bolt. 25 ft lbs is the torque spec



Pic 1



Pic 2